



Tarheel Roller & Brayer  
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# Composition and Rubber Rollers for Letterpress

In May of 1999, the composition roller division of W.F. Isley & Co. of Greensboro, N.C. was sold and moved to Clemmons, N.C. where the roller casting operations are carried on today. Upon discovering the company's original composition roller was called "The Tar Heel Roller," the owners decided to name the new company Tarheel Roller.

Today, Tarheel continues the tradition of recasting letterpress and brayer rollers for commercial and hobby printers, graphic artists, book artists, letterpress museums and others interested in printing with original composition material or soft rubber.

Tarheel Roller has a reputation for producing high quality composition rollers, utilizing an improved formula, which has withstood the test of printers since 1913.

If you are in need of new inking rollers for your press or hand inking brayers, we welcome your order.

- We now offer both composition or rubber roller recasting on your old cores shipped to us at prices shown in the Letterpress Roller Pricing Chart.
- If your press size is not shown on the chart, e-mail or call us for prices.
- We offer new roller cores and trucks for most letterpresses.
- We normally cast rollers on a mid-monthly schedule
- Composition rollers must be returned to you in a wooden box, supported by the ends of the cores so they do not touch or get damaged in transit.
- We build custom wooden roller shipping boxes imprinted with the Tarheel Roller logo for up to three rollers for \$38.00 each and up to six rollers all the same diameter and length for \$48.00 each.
- You may save the box charge by sending your own wooden roller boxes as long as rollers are supported by ends of cores and will not touch each other or the sides of the box when recast to the finished diameter.
- We recommend storing composition rollers in wooden boxes.
- Wooden shipping boxes are not required for shipping rubber rollers.
- Rollers are returned by UPS or U.S. mail unless otherwise requested.
- We also offer recasting of antique hand inking brayer rollers with new composition material as well as soft or hard rubber.
- You may send just your brayer roller or the entire brayer handle with roller for recasting. We will remove roller, recast and remount in handle.
- Handle mounted brayers require a wooden box for return shipping.
- Individual brayer rollers can be returned in heavy cardboard tubes and do not require a wooden box for shipping.
- Before sending brayer rollers for recasting, call or e-mail for prices, indicating diameter and face length of roller desired.



## HOW DO I FIGURE MY ROLLER PRICE?

Measure the inside chase dimensions of your letterpress and your approximate press roller diameter.

Most roller diameters will be slightly larger than your truck diameter. Allow for rollers that may have shrunk over time.

To find your roller price in the chart below, locate your press chase size in first column and roller diameter in the second column. Your composition price per roller is in the third column and the rubber price per roller is in the fourth column.

Multiply the the number of rollers you are sending by the type roller material you want to order to get the total price.

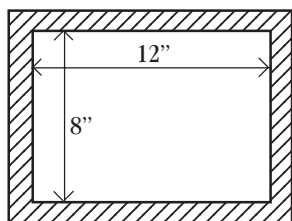
Add \$18.50 shipping and handling in the continental USA and \$38.00 for up to a three roller wooden shipping box, unless you ship rollers in your own wooden box.

## COMPOSITION and RUBBER LETTERPRESS ROLLER PRICING CHART

Press/Chase Size	Roller Dia.	COMP. Per Roller	RUBBER Per Roller
2 x 3	3/4"	\$50.00	N/A
3 x 5	1"	55.00	\$100.00
4 x 6	1 1/4"	58.00	105.00
5 x 8	1 1/4"	60.00	110.00
5 x 8	1 1/2"	63.00	115.00
6 x 9	1 3/8"	65.00	120.00
6 x 10	1 1/4"	65.00	120.00
6 1/2 x 10	1 3/8"	70.00	125.00
7 x 11	1 1/2"	73.00	130.00
8 x 12	1 1/2"	75.00	140.00
9 x 13	1 1/2"	77.00	145.00
9 x 14	1 3/4"	80.00	155.00
10 x 15	1 3/4"	82.00	165.00
10 x 15	2"	85.00	175.00
12 x 18	2"	90.00	185.00
14 x 20	2"	95.00	190.00
14 1/2 x 22	2"	100.00	195.00

## WHAT SIZE IS MY LETTERPRESS?

Press size is normally determined by the inside dimensions of your chase. (the metal rectangle that holds your type) The size of the press below is 8 x 12.



Chase



**BUNA N RUBBER  
ROLLER RECOVERING**  
Available in Larger Diameters  
for Proofing Presses  
Call for Prices 336-766-9823

## HOW DO I ORDER NEW ROLLERS?

1. Send old rollers/cores, with old roller material attached.
  2. Request either composition or rubber rollers.
  3. Give manufacturer of press and inside chase dimensions.
  4. Include return shipping address.
  5. Provide daytime phone number for questions.
  6. Include payment with order.
- (We accept personal or company check, money order  
VISA or MASTERCARD, with card number and expiration date)



## SEND ORDER TO:

**TARHEEL ROLLER & BRAYER**  
6118 Winview Heights  
Clemmons, North Carolina 27012  
USA